

# Auto Filler



## DESCRIPTION

Based on a quality polyester resin that is cured with a liquid peroxide catalyst (MEKP)

## INTENDED USE

An auto-body putty based on a new technology resin that in combination with high quality fillers provides a dense but easy to sand mastic that can be used for the repair of damaged vehicle bodywork and similar applications

## PRODUCT FEATURES

- This product is curing
- Easy to apply and use
- Easily sand-able
- Can be applied directly onto the primed or bare steel surface and over coated with a suitable primer once cured

## PACKAGING

- 500gram Tin
- 1kg Tin
- 2kg Tin

## STANDARD COLOUR AVAILABILITY

Light Pink



## PRODUCT INFORMATION

- **Number of Components:** 2
- **Mixing Mass Ratio:** add 2% of MEKP
- **Density:** 1.775 kg/litre
- **Mass Solids:** 80%
- **Pot Life:** 5-7 minutes

## SURFACE PREPARATION

- Degrease surfaces with *Speccoats Hydrosolve*
- All surfaces must be dry and clean

### GRP

- Abrade Lightly with 200 grit water-paper to a matt finish




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## APPLICATION

### Mixing – Two Components

- Mix the putty and hardener component just before use. Mix only the quantities required and mix thoroughly over 1-2 minutes

### Application – Equipment & Methods

 Trowel	<ul style="list-style-type: none"> <li>Apply firmly over the damaged area with a putty knife/trowel</li> <li>Apply in thin layers to a build slightly higher than surrounding metal</li> <li>Allow exothermic reaction to occur and cure for 20-30 minutes</li> <li>Once cured and hardened flat and sand with p80-150 grit paper and smooth with p220-360 paper</li> <li>Do not wet sand</li> </ul>
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### Thinning

- N/A

### Cleaner

- Cleaning is done with **Speccoats SA 65 thinners**

## APPLICATION ENVIRONMENT

Level	Surface Temperature	Ambient Temperature	Relative Humidity
Minimum	5°C*	5°C	No lower limit
Maximum	40°C	45°C	85%

\*or 3° above the dew point

## DRYING TIME

Touch dry	Over-coating interval		Dry to handle	Full Cure
	Minimum	Maximum		
10 minutes at 25°C for 50µm at 65% RH	30 minutes at 25°C at 65% RH	indefinite	30 minutes hours at 25°C at 65% RH	1 hour

## STORAGE AND HANDLING

**Storage -** Store at temperatures between 5°C and 40°C, away from direct sunlight, open flames or sparks

**Flash Point -** 30°C for the base component

**Flash Point -** <25°C for the MEKP Catalyst

**Shelf Life -** Minimum 1 year when packed in original containers

## HEALTH AND SAFETY

- Flammable – keep away from sources of ignition – No smoking!!!
- Adequate ventilation should be provided during use
- Avoid contact with the skin by using gloves, barrier creams and face mask
- If the product comes into contact with the skin, wash immediately with lukewarm water and soap, if the eyes are affected flush with water of diluted boric acid solution and seek medical attention immediately
- Refer to Material Safety Data Sheet (MSDS)

## DISCLAIMER

Whilst we endeavour to ensure that all advice we give about the product is correct, the information given in this data sheet is not intended to be exhaustive and any person using the product for any purpose other than that specifically recommended in this sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so entirely at his own risk. As conditions of use, method of application and suitability of the substrate prior to painting are beyond our control, no guarantee is implied by the recommendations contained herein. We therefore do not accept any liability whatsoever or howsoever arising from the performance of this product or for any loss or damage arising out of the use of this product. The information contained in this sheet is liable to modification from time to time in the light of experience and ongoing product development programmes. It is the user's responsibility to ensure that this sheet is current prior to using the product. **ISSUE DATE 12/10/2010**