

# Pipetank EA900 HB

## Primer - Intercoat



### DESCRIPTION

Two component solvented, high build, anti-corrosive amine cured epoxy coating

### INTENDED USE

A high performance, general-purpose, high build epoxy primer/intermediate coat

Used as a corrosion resistant primer on steelwork and other metal substrates or as a high build intermediate coating over Speccoats Pipetank EA900 or other primer systems

### PRODUCT FEATURES

- Excellent adhesion on correctly prepared surfaces
- Good resistance to aqueous solutions and a wide range of industrial chemicals
- Good resistance to abrasion and mechanical damage
- Dry temperature resistance of up to 100°C

### LIMITATIONS

- The product will chalk on the surface when exposed to sunlight
- Not resistant to strong acids and alkalis

### STANDARD COLOUR AVAILABILITY

Grey



Buff



### PRODUCT INFORMATION

- **Number of Components:** 2
- **Mixing Volume Ratio:** 7.2 to 1
- **Density:** 1.25 kg/litre
- **Volume Solids:** 55%
- **Pot Life:** 8 hours @ 20°C
- **Film Thickness:** Wet - 210µm  
Dry - 115µm
- **Spreading Rate:** 5m<sup>2</sup> /lt @ 115µm DFT
- **Temperature Resistance:** Dry 100°C
- **V.O.C.** 402g/litre

### PACKAGING

- 5lt and 20lt Kits

### SURFACE PREPARATION

#### Steel Surfaces

- Degrease surfaces with **Speccoats Hydrosolve** followed by a high pressure water rinse
- Grind and fettle weld spatter, protrusions & sharp edges to a minimum radius of 2mm
- Abrasive blast clean to grade SA 2 ½ of ISO 8501-1 with a blast profile 70 - 100µm
- Alternatively mechanically abrade the surface using grinding discs to achieve a similar profile

#### Galvanizing

- New Galvanizing – degrease using **Speccoats Galvanized Iron Cleaner**
- Old Galvanizing – Abrade or abrasive blast with ultra-fine grit to remove corrosion product

#### Aluminium

- Abrade lightly with aluminium oxide paper/water paper 200 grit to bright metallic finish
- Alternatively use an approved chemical conversion process

#### GRP

- Abrade to a uniform matt finish using 200 grit water paper



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### APPLICATION

#### Mixing – Two Components

- Stir the base component well with a flat-bottomed paddle or mechanical mixer until product is uniform. Continue stirring and add the entire contents of the activator container. Continue stirring until the mixture is homogeneous.

#### Application – Equipment & Methods

Brushes	Apply uniform, even coating with high quality brushes from Speccoats
Rollers	Apply uniform, even coating with short pile rollers from Speccoats
Airless Spray	Pump Ratio - 30 to 1 Min Nozzle Orifice - 13 to 15 Thou Tip Pressure - 145 Bar Min
Conventional Spray	<ul style="list-style-type: none"> <li>Air Assisted Airless</li> <li>Pressure Pot - Pressure Feed Gun</li> <li>Gravity Feed Gun</li> <li>Various Nozzle sets are available to suit the guns</li> </ul>

#### Thinning

- Thin up to 30% with **Speccoats SA65 Thinners**

#### Cleaner

- Cleaning is done with **Speccoats SA65 Thinners**

### APPLICATION ENVIROMENT

Level	Surface Temperature	Ambient Temperature	Relative Humidity
Minimum	10°C*	7°C	No lower limit
Maximum	40°C	45°C	90%

\*or 3° above the dew point

### DRYING TIME

Touch dry	Over-coating interval		Dry to handle	Full Cure
	Minimum	Maximum		
2 hours at 25°C for 50µm at 65% RH	16 hours at 25°C at 65% RH	4 Days	16 hours at 25°C at 65% RH	7 days

### STORAGE AND HANDLING

**Storage -** Store at temperatures between 5°C and 40°C, away from direct sunlight, open flames or sparks

**Shelf Life -** Minimum 1 year when packed in original containers

**Flash Point -** 18°C

### HEALTH AND SAFETY

- Flammable – keep away from sources of ignition – No smoking!!!
- Adequate ventilation should be provided during use
- Avoid contact with the skin by using gloves, barrier creams and face mask
- If the product comes into contact with the skin, wash immediately with lukewarm water and soap, if the eyes are affected flush with water of diluted boric acid solution and seek medical attention immediately
- Refer to Material Safety Data Sheet (MSDS)

### DISCLAIMER

Whilst we endeavour to ensure that all advice we give about the product is correct, the information given in this data sheet is not intended to be exhaustive and any person using the product for any purpose other than that specifically recommended in this sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so entirely at his own risk. As conditions of use, method of application and suitability of the substrate prior to painting are beyond our control, no guarantee is implied by the recommendations contained herein. We therefore do not accept any liability whatsoever or howsoever arising from the performance of this product or for any loss or damage arising out of the use of this product. The information contained in this sheet is liable to modification from time to time in the light of experience and ongoing product development programmes. It is the user's responsibility to ensure that this sheet is current prior to using the product. **ISSUE DATE 06/10/2010**