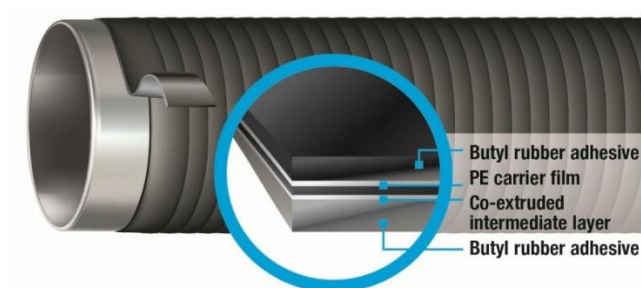


BUTYLEN-032-65 AS

Product Information



Special advantages:



For operating temperatures up to +50 °C (+122 °F).



Genuine co-extruded 3-ply tape.



Certified by ÖVGW as part of the BUTYLEN-090 and BUTYLEN-R20 HT system.



Effectively impermeable to water vapor and oxygen.

Co-extruded 3-ply plastic tape, made from a stabilized polyethylene carrier material and with a butyl rubber coating on both sides.

DEKOTEC GmbH stands for experience, quality and reliability in the field of corrosion prevention and sealing technology. The success is based on the development of the Petrolatum-Tape which was already developed in 1927 as the first product worldwide for passive corrosion prevention of pipelines. We establish and guarantee the highest quality standards with technically trend-setting products. Research, development and production take place exclusively in Germany. Our employees are continuously implementing safe and individual solutions in a personal cooperation with the customer.

Description

BUTYLEN-032-65 AS is a cold-applied corrosion protection tape for metal pipes and pipelines, both with small and with large nominal sizes.

BUTYLEN-032-65 AS is a genuine co-extruded 3-ply plastic tape made from a stabilized polyethylene carrier material with butyl rubber adhesive on both sides. The inner butyl rubber layer fuses together completely with the outer layer to

form a leak-proof, hose-like wrap, which is effectively impermeable to water vapor and oxygen while also being resistant to soil bacteria and electrolytes.

Thanks to a tape thickness of ≥ 0.65 mm, BUTYLEN-032-65 AS is outstandingly suitable either for being worked by hand or processed with **DEKOMAT**® wrapping machines.

As an inner tape, BUTYLEN-032-65 AS is an integral part of **BUTYLEN systems 4, 5 and 6** in combination with **BUTYLEN-090** or **BUTYLEN-R20 HT** as the outer tape. **BUTYLEN systems 4 and 6** have both been certified by the ÖVGW for stress class C 50 according to EN 12068.

BUTYLEN-032-65 AS is compatible with factory coatings made from PE, PP, FBE, PU, CTE and bitumen.

Typical product properties

Property	Unit	Typical value	Test method
Carrier film color	–	Black	–
Butyl adhesive color (inner)	–	Gray	–
Butyl adhesive color (outer)	–	Black	–
Tape thickness	mm	≥ 0.65	ISO 4591 ASTM D1000
Carrier film thickness (approx.)	mm	≥ 0.18	
Inner adhesive layer thickness (approx.)	mm	≥ 0.39	
Outer adhesive layer thickness (approx.)	mm	≥ 0.08	
Elongation at break	%	≥ 550	DIN 30672 EN 12068
Tape strength	N/cm	≥ 50	
Dielectric strength	kV/mm	≥ 40	DIN 53481
Operating temperature	°C (°F)	-40 to +50 (-40 to +122)	–

BUTYLEN tapes can easily be applied manually. Application is even more efficient with original **DEKOMAT®** wrapping machines. For **BUTYLEN** tapes with widths >50 mm, we recommend the deployment of a **DEKOMAT®** wrapping machine, to ensure that the final workmanship is of a superior and uniform quality.

Ordering information and packaging

	Diameter of inner core (mm)	Roll length (m)	Roll width (mm)	Box contents			Weight per box (kg) (approx.)
				Number of rolls	Total tape length (m)	Total tape area (m²)	
BUTYLEN-032-65 AS	41	30	50	10	300	15	10
			100	5	150	15	10
			150	5	150	22,5	15
	78	70	100	3	210	21	13
			150	2	140	21	13

Additional dimensions available on request.

Storage

When stored in its original, unopened packaging, **BUTYLEN-032-65 AS** can be stored for at least 60 months after the manufacturing date.

Storage temperature: ≤ +50°C (+122°F)

Store in a dry location and do not rest anything against the front of the product.



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