

BUTYLEN System 5 & System 6

BUTYLEN-032-65 AS/-R20 HT

Product information



SPECIALIZED
COATING SYSTEMS

Special advantages:



For permanent operating temperatures up to +50°C (+122°F).



Modular systems: fulfils EN 12068-B50.



Modular systems: fulfils EN 12068-C50.



High cost effectiveness.

Robust two-tape field-joint coating system for the corrosion prevention of pipelines and pipeline components.

DEKOTEC GmbH stands for experience, quality and reliability in the field of corrosion prevention and sealing technology. The success is based on the development of the Petrolatum-Tape which was already developed in 1927 as the first product worldwide for passive corrosion prevention of pipelines. We establish and guarantee the highest quality standards with technically trend-setting products. Research, development and production take place exclusively in Germany. Our employees are continuously implementing safe and individual solutions in a personal cooperation with the customer.

Description

BUTYLEN System 5 and **BUTYLEN System 6** are field-joint encasement systems for the permanent corrosion prevention of buried pipelines and pipeline components.

BUTYLEN System 5 and BUTYLEN System 6 consist modularly of the corrosion prevention tape

BUTYLEN-032-65 AS and the mechanical protection tape **BUTYLEN-R20 HT**. Depending on the number of tape layers of the outside tape, the stress classes **B** or **C** of EN 12068 are achieved.

Based on this modular design, these identical **BUTYLEN** tapes can be used to establish the technically and economically optimal system in

accordance with the requirements of the construction project.

BUTYLEN System 6 features an ÖVGW approval for stress class C 50 in accordance with EN 12068.

Standard designation:

- EN 12068 - B 50 & C 50



BUTYLEN-032-65 AS as the inner tape, assumes the major corrosion prevention properties of the system. BUTYLEN-032-65 AS is a co-extruded 3-ply tape with an asymmetrical layer design. This design with a relative thin tape thickness of 0.65 mm provides nevertheless a thick butyl rubber coating on the pipe surface and therefore it provides an outstanding adhesive con-

nection even if the pipe surface is uneven. Due to the butyl rubber layer at the upper side of the tape, a self-amalgamation effect will be achieved in the overlapping area and an essentially gas and water-tight as well as electrically high insulating encasement will be created. The low tape thickness results also in a good processability at pipe elbows and fittings.

BUTYLEN-R20 HT is a robust two-ply tape. The solid polyethylene outside layer protects the encasement against mechanical stresses.

Both **BUTYLEN** tapes can be processed efficiently with the **DEKOMAT®** wrapping devices.

Typical product properties

Property	Unit	BUTYLEN-032-65 AS Typical value	BUTYLEN-R20 HT Typical value	Test method
Carrier film color	-	black	white, black, or blue	-
Butyl adhesive color inside	-	grey	black	-
Butyl adhesive color outside	-	black	-	-
Tape thickness	mm	≥0.65	≥0.5	ISO 4591 ASTM D1000
Carrier film thickness app.	mm	≥0.18	≥0.3	
Inside adhesive layer thickness app.	mm	≥0.39	≥0.2	
Outside adhesive layer thickness app.	mm	≥0.08	-	
Elongation at break	%	≥550	≥500	DIN 30672
Tape strength +23°C (+73°F)	N/cm	≥50	≥65	EN 12068
Dielectric strength	kV/mm	-	≥50	ASTM D149

Property		Unit	BUTYLEN System 5 Typical value	BUTYLEN System 6 Typical value	Required value		Test method
					Class B	Class C	
System design	Primer	-	BUTYLEN-HT Primer		-	-	-
	Inner tape		BUTYLEN-032-65 AS 2 layers		-	-	-
	Outer tape		BUTYLEN-R20 HT 2 layers		-	-	-
Total thickness		mm	≥2.3	≥2.8	-	-	-
Stress class		-	B 50	C 50			EN 12068
Specific electrical insulation resistance		Ohm m ²	≥10 ¹⁰	≥10 ¹⁰	≥10 ⁶	≥10 ⁸	EN 12068
Peel strength on steel	+23°C (+73°F)	N/cm	≥15	≥15	≥4	≥10	EN 12068
	+50°C (+122°F)		≥2	≥2	≥0.4	≥1	
Peel strength on PE	+23°C (+73°F)	N/cm	≥10	≥10	≥2	≥4	EN 12068
Peel strength layer to layer	032-65 AS / 032-65 AS	N/cm	≥22	≥22	≥8	≥15	EN 12068
	R20 HT / R20 HT		≥3	≥3	≥2	≥2	
Indentation resistance (residual thickness)	+23°C (+73°F) (10 MPa)	mm	≥0.6	≥0.6	≥0.6 (1 MPa)	≥0.6 (10 MPa)	EN 12068
Impact resistance		J	≥10	≥15	≥8	≥15	EN 12068
Cathodic disbondment resistance		mm	<2	<2	<20	<20	EN 12068
Lap shear strength	on steel	N/cm ²	≥8	≥8	≥5	≥5	EN 12068

BUTYLEN tapes can be easily applied manually. The processing with the original **DEKOMAT®** wrapping devices is even more efficient. For **BUTYLEN** tapes with widths of > 50 mm, we recommend the use of the **DEKOMAT®** wrapping device to guarantee an excellent processing quality.

Ordering information and packaging

	Core diameter (mm)	Width [mm]	Tape length [m]	Tape area (m ²)	Content per box			
					Number of rolls	Total tape area (m ²)	Total tape length (m)	App. weight (kg)
BUTYLEN-032-65 AS	41	30	15	0.45	18	8.1	270	6.0
		50		0.75	12	9.0	180	6.5
		75		1.125	12	13.5	180	10.0
		100		1.5	6	9.0	90	6.5
BUTYLEN-R20 HT	41	30	15	0.45	18	8.1	270	5.0
		50		0.75	12	9.0	180	5.5
		75		1.125	12	13.5	180	8.0
		100		1.5	6	9.0	90	5.5
		50	30	1.5	12	18	360	11.0
		75		2.25	12	27	360	17.0
		100		3.0	6	18	180	11.0
		150		4.5	6	27	180	17.0

Additional lengths and widths are available on request.

Storage

When stored in its original, unopened packaging, **BUTYLEN-032-65 AS/R20 HT** can be stored for at least 60 months after the manufacturing date.

Storage temperature: ≤ +50°C (+122°F)

Store in a dry location and do not rest anything against the front of the product.



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