

Epoxy Phenolic 175 CERAMIC

Solvent free, two component Ceramic filled Epoxy Phenolic Novolac Coating

A two-component, solvent free, epoxy phenolic novolac coating, reinforce with a high level of inert ceramic powder and fillers, cured with a modified cycloaliphatic to provide a high degree of chemical resistance, lubricity properties and excellent performance in immersion conditions.

Intended Uses & Typical Applications:

Epoxy Phenolic 175 CERAMIC is a high-performance chemical and abrasion resistant lining suitable for brush, roller, or airless spray application.

Based upon a specially selected resin/activator blend, resistant to a wide range of acidic and chemical conditions.

Applications include the lining of concrete or steel tanks, bund walls, culverts, pipelines, floors & walls, piles, pumps, valves and any equipment exposed to chemical splash and fumes, or where long term abrasion resistance and corrosion protection is required.

The following is an indication of performance in contact with a range of various chemicals at 20°C. Information on resistance to other chemicals is available from our Technical Service Department.

Epoxy Phenolic 175 On Bare Steel	
Chemical	Suitability
Acetic Acid 20%	3
Ammonium Hydroxide 20%	2
Brake Fluid	1
De-Ionized Water	1
Hydrochloric Acid 20%+	1
Nitric Acid 20%	4
Sodium Hydroxide 20%	1
Sodium Hypochlorite 12% Chlorine	1
Sulphuric Acid 20%	1
KEY (Chemi-Tech USR) 1 = Suitable for continuous immersion (tested up to 3 months @ 20°C) 2 = Short term immersion (< 3 days) 3 = Splashes & spills 4 = Not Recommended	

Feature & Benefits:

- Excellent resistance to abrasion & mechanical damage.
- Excellent adhesion on correctly prepared surfaces.
- Excellent erosion resistance, particularly recommended for immersion in aqueous slurries.
- Recommended as a protective lining against a wide range of chemical immersion conditions.
- High resistance to immersion in water up to 120°C

Technical Data:

Colour	Light Grey, Orange
Appearance	Glossy
Components	2
Mixing Ratio	4 : 1 (Comp. A & Comp. B)

INDUSTRIAL PROTECTIVE COATINGS: ACID & CHEMICAL RESISTANT

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Latest Update:
10/06/2026 (v2)
Issue Date:
29/03/2022

Activator – Comp. B	Epoxy Activator SF 300
Induction Time	5 minutes – restir before use
Density	Comp. A – 1.47 Kg/ Lt Comp. B – 1.06 Kg/ Lt
Volume Solids	100%
Packaging	5 Lt Kit – 4 Lt Comp. A and 1 Lt Comp. B 20 Lt Kit – 16 Lt Comp. A and 4 Lt Comp. B
Typical Film Thickness	600 µm DFT/WFT Applied in 2 coats at 300 µm DFT/WFT per coat
Coverage	3.33 m ² / Lt at 300µm DFT
Pot Life	1.5 – 2 hours at 25°C
Temperature Resistance	Dry continuous: 120 – 150°C Wet continuous: 120°C (depending on chemical)
Method of application	Brush, roller, or airless spray

Drying Information:

@ 300 µm DFT						
	-	0°C	10°C	25°C	30°C	40°C
Touch Dry	-	-	-	4 hrs	-	-
Overcoating	-	-	-	8 hrs	-	-
Full Cure	-	-	-	7 Days	-	-
Overcoating Data – See Limitations						
Substrate Temp.	5°C	10°C	15°C	25°C	30°C	40°C
Minimum	-	-	-	8 hrs	-	-
Maximum	N/A – mechanically prepare surface after 48 hours prior to recoating					

- A minimum curing temperature below 10°C is not recommended.
- For optimum chemical resistance, the applied system must be cured at a minimum temperature of 20°C for 7 days.

Surface Preparation:

The performance of this product will depend upon the degree of surface preparation. The surface to be coated must be cleaned and free from contamination. Prior to paint application all surfaces should be assessed and treated in accordance with ISO 8504:2000.

Accumulated dirt and soluble salts must be removed. Dry bristle brushing will normally be adequate for accumulated dirt. Soluble salts should be removed by freshwater rinsing. Oil or grease should be removed in accordance with SSPC-SP1 solvent cleaning.

Steel Surfaces

Abrasive blast clean to Sa2½ (ISO 8501-1:2007) or SSPC-SP6. If oxidation has occurred between blasting and application of Epoxy Phenolic 175, the surface should be re-blasted to the specified visual standard. To prevent any oxidation **BlastHold Corrosion Inhibitor** can be used during or post blast cleaning.

Surface defects revealed by the blast cleaning process should be ground, filled or treated in the appropriate manner.

A surface profile of 40 - 75 microns is recommended.

Concrete

Always refer to document “**Analysis & Preparation of Substrate**”

Good ventilation of rooms during processing guarantees good curing results.

In general, the following guidelines for preparation should be adhered to

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- The areas to be coated should be dry, firm, solid and free from dust, oil, fats, and other contaminants.
- Laitance and loose particles must be removed thoroughly i.e., grinding / abrasive blast cleaning.
- Oils and fats, humidity can be removed by flame treating

Concrete surface should be sealed/primed first with **Epoxy SF Primer Fast Cure**.

Application:

Conditions for application

Do not apply when the relative humidity exceeds 85% or when the surface to be coated is less than 3°C above the dew point.

Method of mixing

Stir the contents of Comp. A. Continue stirring and gradually add the total contents of Comp. B. stir for 3 minutes until a homogeneous mix is attained.

Pot Life

Epoxy Phenolic 175 has a usable life of 1.5 – 2 hours @ 25°C. the larger the mix the higher the exotherm and the shorter the pot life. Once mixed the content should be applied swiftly. If applying by roller or brush empty contents onto the surface and spread. If applying by airless spray, ensure material is used well before the usable life to avoid hardening in the machine.

Airless Spray

A minimum 45:1 Pneumatic Airless Pump is required for application. A tip size between 17 to 35 thou is recommended.

Roller or Brush

Thick nap, nylon epoxy rollers or good quality brushes should be used.

Clean Up

Clean up is done using SA 65 Thinners.

Storage:

- Shelf Life: minimum 12 months from manufacture date if stored in dry conditions and in original packaging.

Precautions:

For complete safety and handling information please refer to the appropriate Safety Data Sheets prior to using this product.